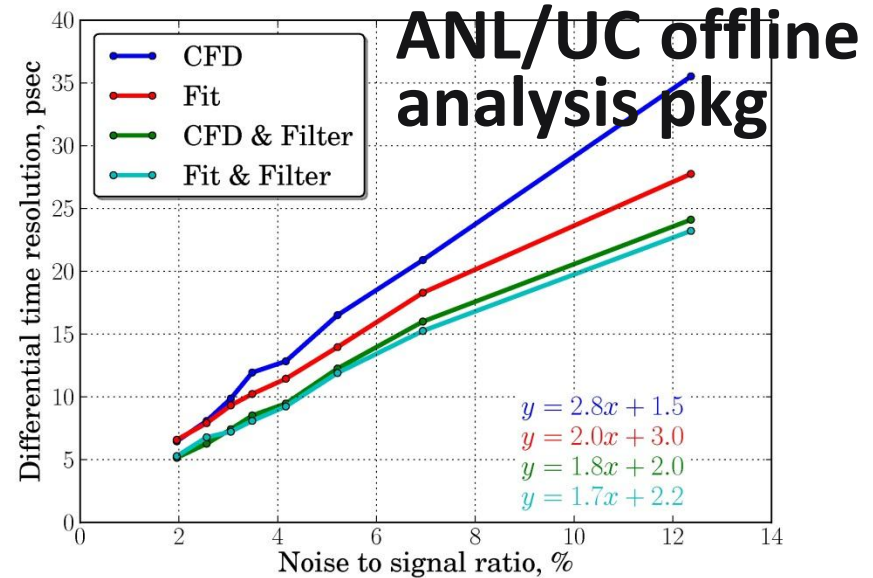
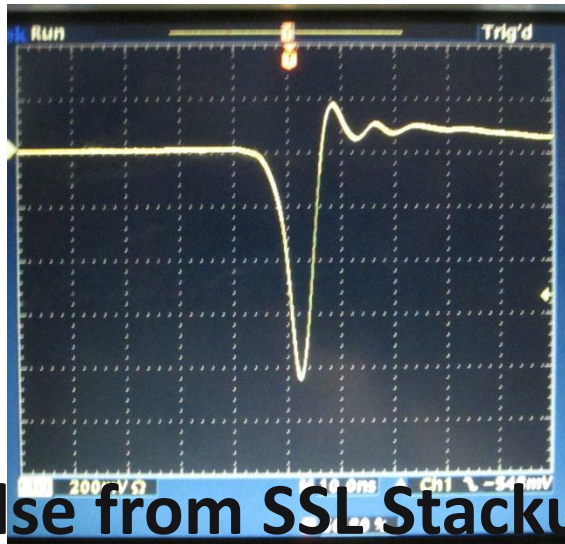
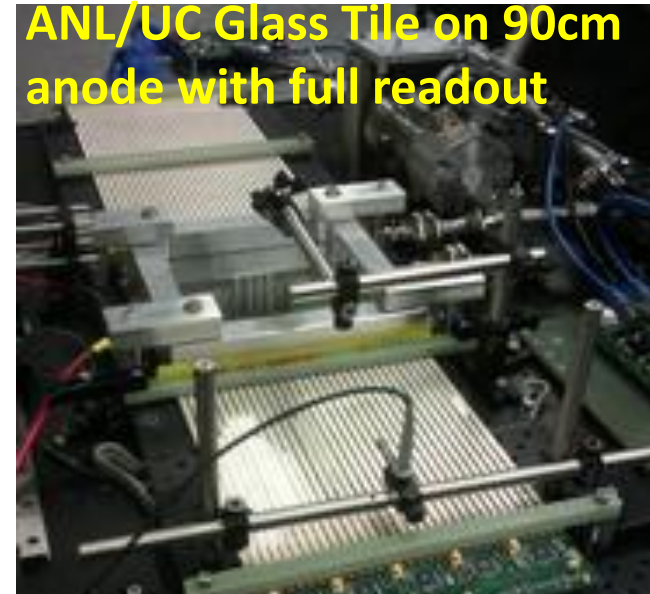
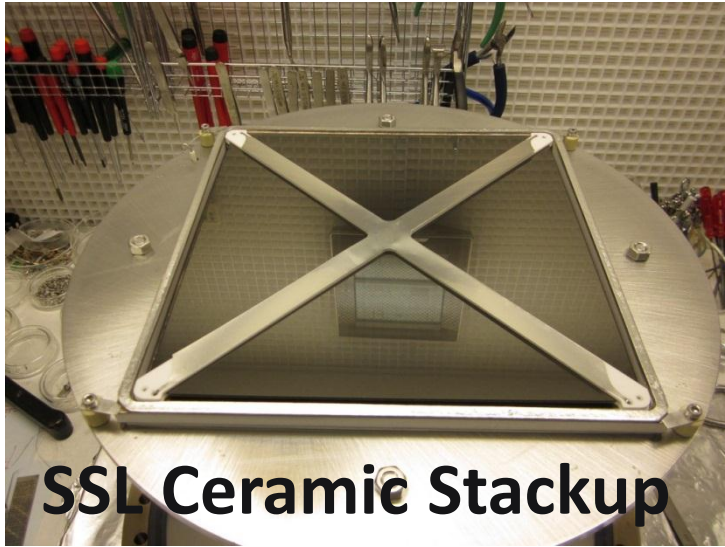


# Developing Large-Area Pico-second Photodetectors

HJF for the LAPPD Collaboration



# OUTLINE

- Introduction
- Motivation and Applications
- Changes Since Last 2012 Beijing Mtg
  - Transition from R&D to Industry (SBIR, SSTR, TTO)
  - SSL Stackup of the Ceramic Tube
  - Much more knowledge of ALD, MCA's,...
  - Glass Design Maturation
  - Electronics, Analysis, System Integration
  - Documentation: Papers on Anode, ANL/UC Testing, PSEC4, and SSL/ANL Overviews (Ossy)
- Plans, Prognosis, Problems, Patience

# The Initial LAPPD Collaboration

## The Development of Large-Area Fast Photo-detectors

April 15, 2009

John Anderson, Karen Byrum, Gary Drake, Edward May, Alexander Paramonov, Mayly Sanchez, Robert Stanek, Hendrik Woerts, Matthew Wetstein<sup>1</sup>, Zikri Yusuf

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Jeffrey Elam, Joseph Libera  
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Michael Pellin, Igor Veryovkin, Hau Wang, Alexander Zincoev  
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David Beaulieu, Neal Sullivan, Ken Stenton  
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Mirocea Bogdan, Henry Frisch<sup>1</sup>, Jean-Francois Genat, Mary Heintz, Richard Northrop, Fukun Tang  
*Enrico Fermi Institute, University of Chicago, Chicago, Illinois 60637*

Erik Ramberg, Anatoly Ronzhin, Greg Sellberg  
*Fermi National Accelerator Laboratory, Batavia, Illinois 60510*

James Kennedy, Kurtis Nishimura, Marc Rosen, Larry Ruckman, Gary Varner  
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Robert Abrams, Valentin Ivanov, Thomas Roberts  
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Jerry Va'vra  
*SLAC National Accelerator Laboratory, Menlo Park, CA 94025*

Oswald Siegmund, Anton Tremsin  
*Space Sciences Laboratory, University of California, Berkeley, CA 94720*

Dmitri Routkevitch  
*Synkera Technologies Inc., Longmont, CO 80501*

David Forbush, Tianchi Zhao  
*Department of Physics, University of Washington, Seattle, WA 98195*

<sup>1</sup> Joint appointment Argonne National Laboratory and Enrico Fermi Institute, University of Chicago

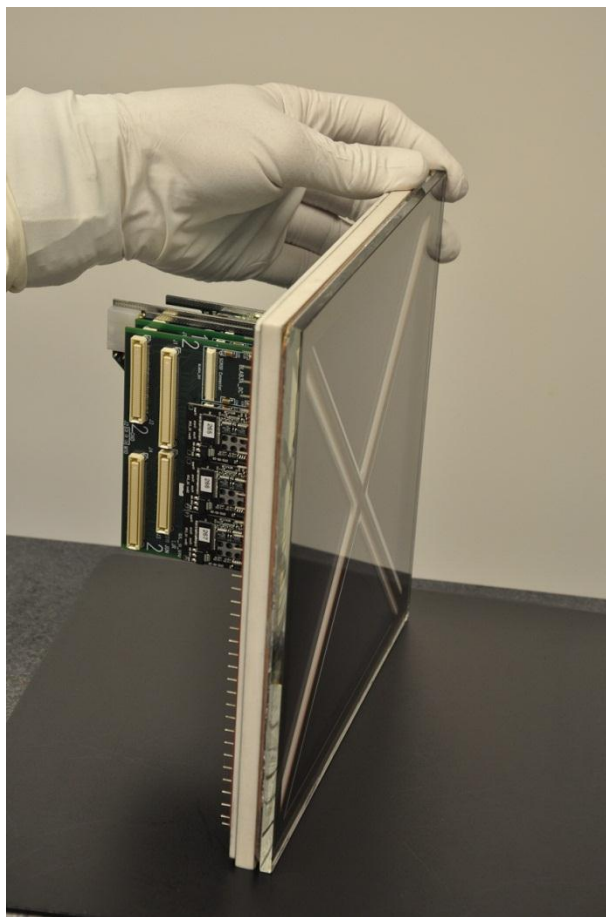
**3 National Labs, 6 Divisions at Argonne, 3 US small companies (Arradance, Muons, Inc, and Synkera); SSL/UC Berkeley and the Universities of Chicago and Hawaii**

**Goal of 3-year R&D-commercializable modules.**

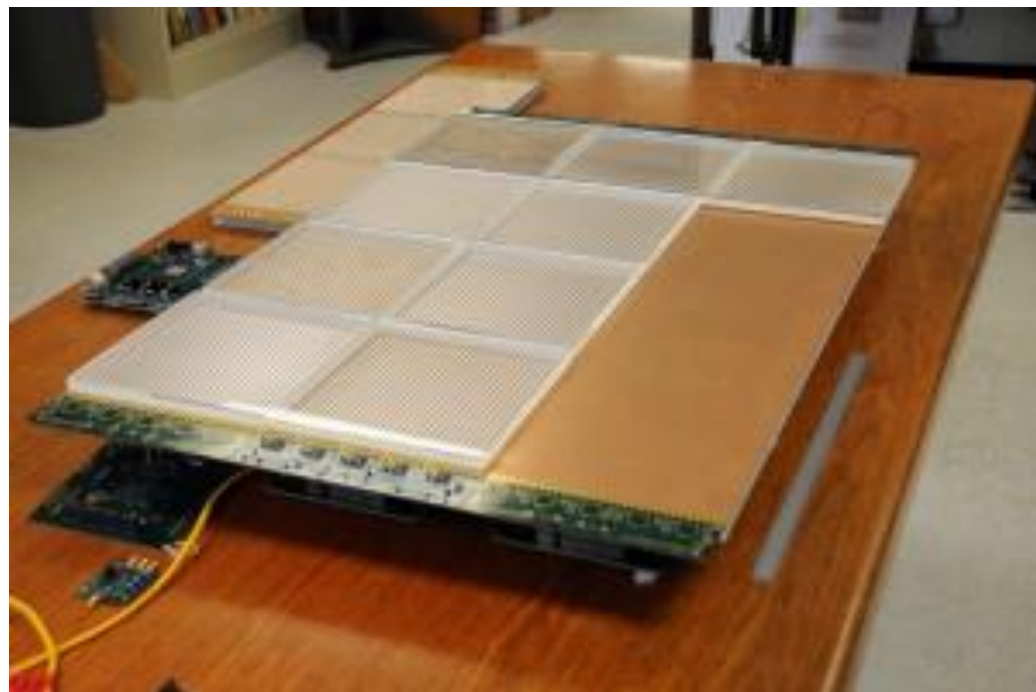
**Have since added effort at UIUC, WashU, UIC, Minotech Working/in-contact with Incom, CatIglass, Photonis, Electron Tubes, Perkin-Elmer**

**(last 3 are tube manufacturers)** 3

# Two Parallel Paths (“Portfolio of Risk”)



**SSL Ceramic Tile**



**ANL/UC/Incom/SSL Glass Tile**

# THE TWO- CERAMIC AND GLASS- PACKAGES

**Glass:** attraction is cost: cheap materials, frit seals, silk-screen anode, no-pin design- was aimed at *very* large areas;

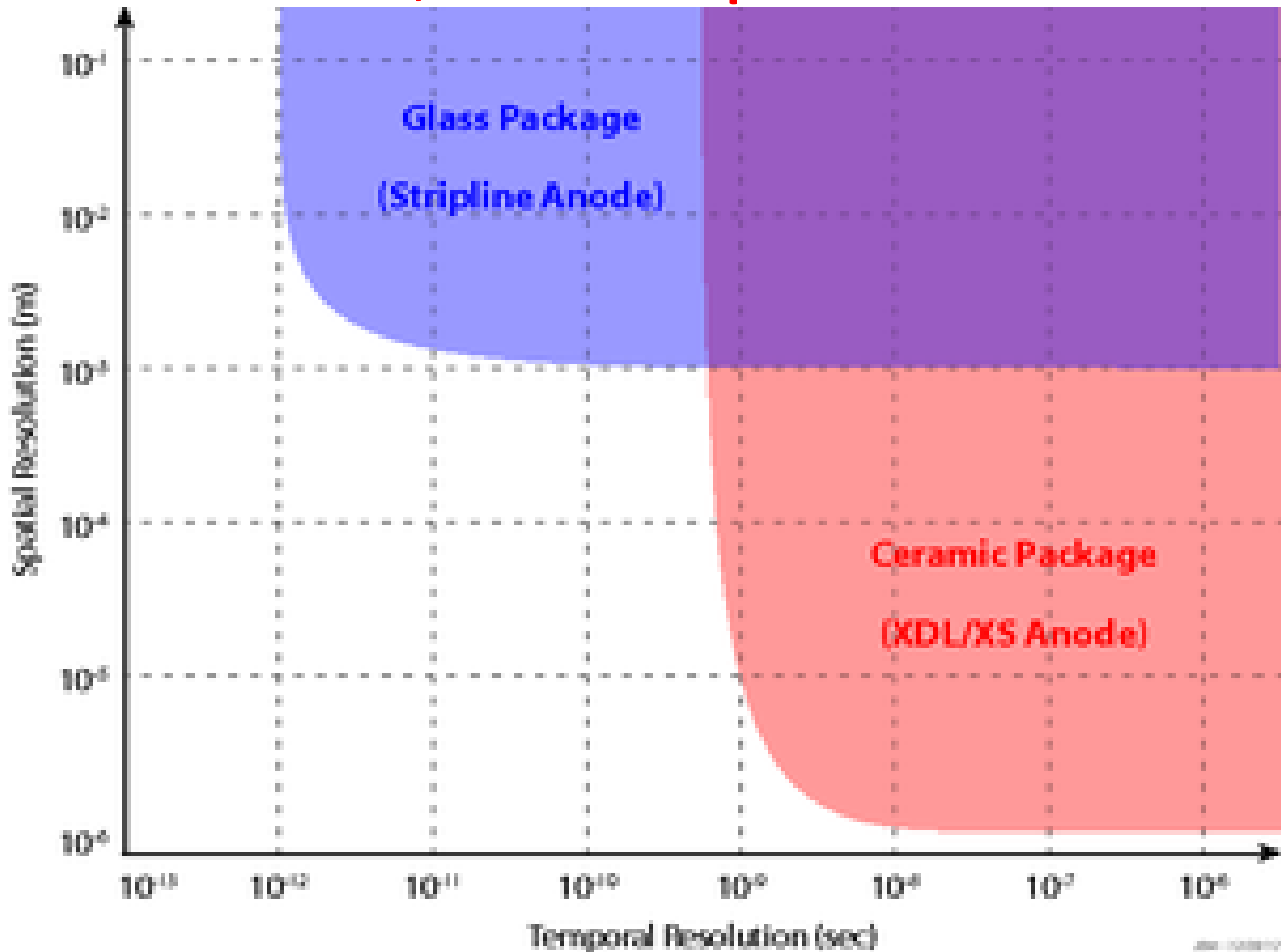
**Ceramic:** SSL has decades of experience with a developed process for ceramic tubes that inform the glass effort:

- Materials, mechanical and thermal properties, design;
- QC, multi (many)-step cleaning, cleanliness required, scrubbing, in-situ testing before assembly;
- Photocathode deposition, monitoring, and validation;
- Vacuum-transfer assembly;
- Testing: life-time, gain mapping,
- Performance: I-V range, lifetime, resolution to 2  $\mu\text{m}$ , charge-cloud, life-time, robustness (space certified);
- Transport, storage, handling.

The **ceramic tube has complementary applications:**

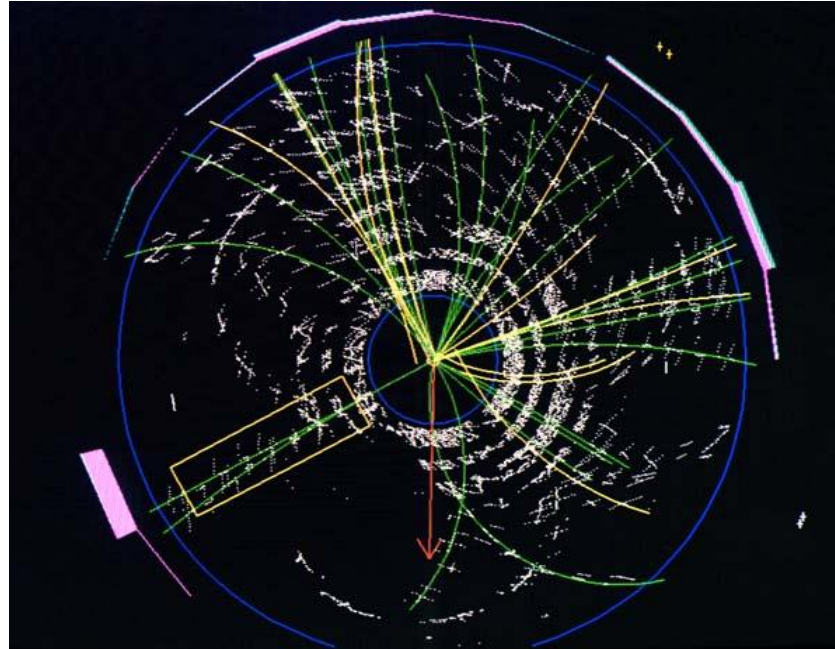
1. **Thick film anodes fired on ceramic allow high space resolution (down to 2 $\mu\text{m}$ ), 2D readout with crossed delay-lines, complicated fine-line patterns;**
2. **Applications requiring ruggedness- space flight, military use, harsh vibro-acoustic environments (NASA, Air Force,....)**

# Complementary in: Technology, Risk, and Capabilities



# Motivation-Colliders:

- Need: 1) identify the quark content of charged particles  
2) separate vertices at the LHC; vertex photons



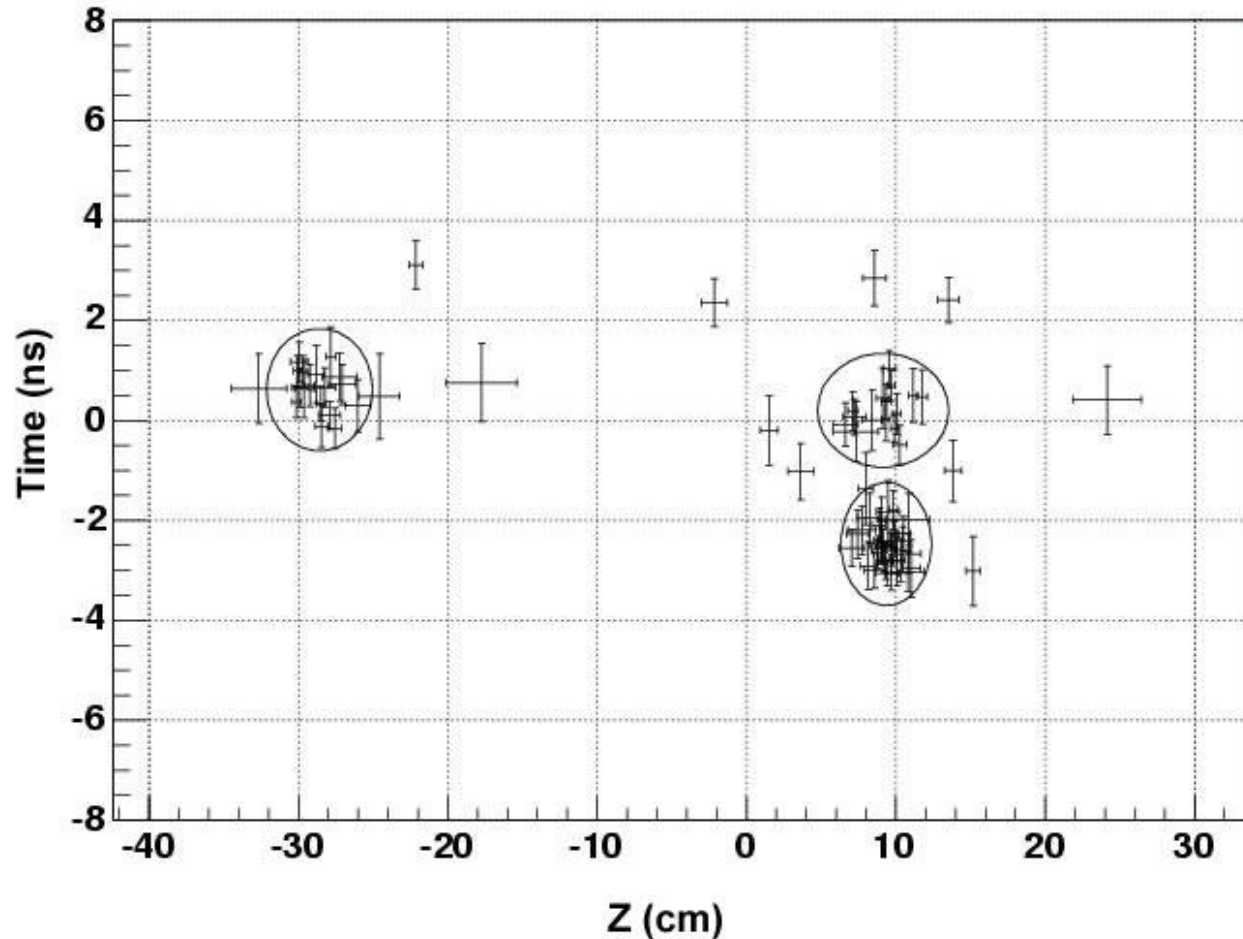
Theme: extract *all* the information in each event (4-vectors)

See HJF  
Snowmass  
white paper

New idea-measure the difference in arrival times of photons and charged particles which arrive a few psec later. Light source is Cherenkov light in the window/radiator. Searches- opens window on CKM-forbidden signatures (Note: conventional TOF resolution is 100 psec -factor of 100 worse than our goal= 1" is 100 psec, so need a small scale-length).

# Major problem coming up at LHC- vertexing at high luminosity (quote Joe Incandela)

## Space-Time Vertexing



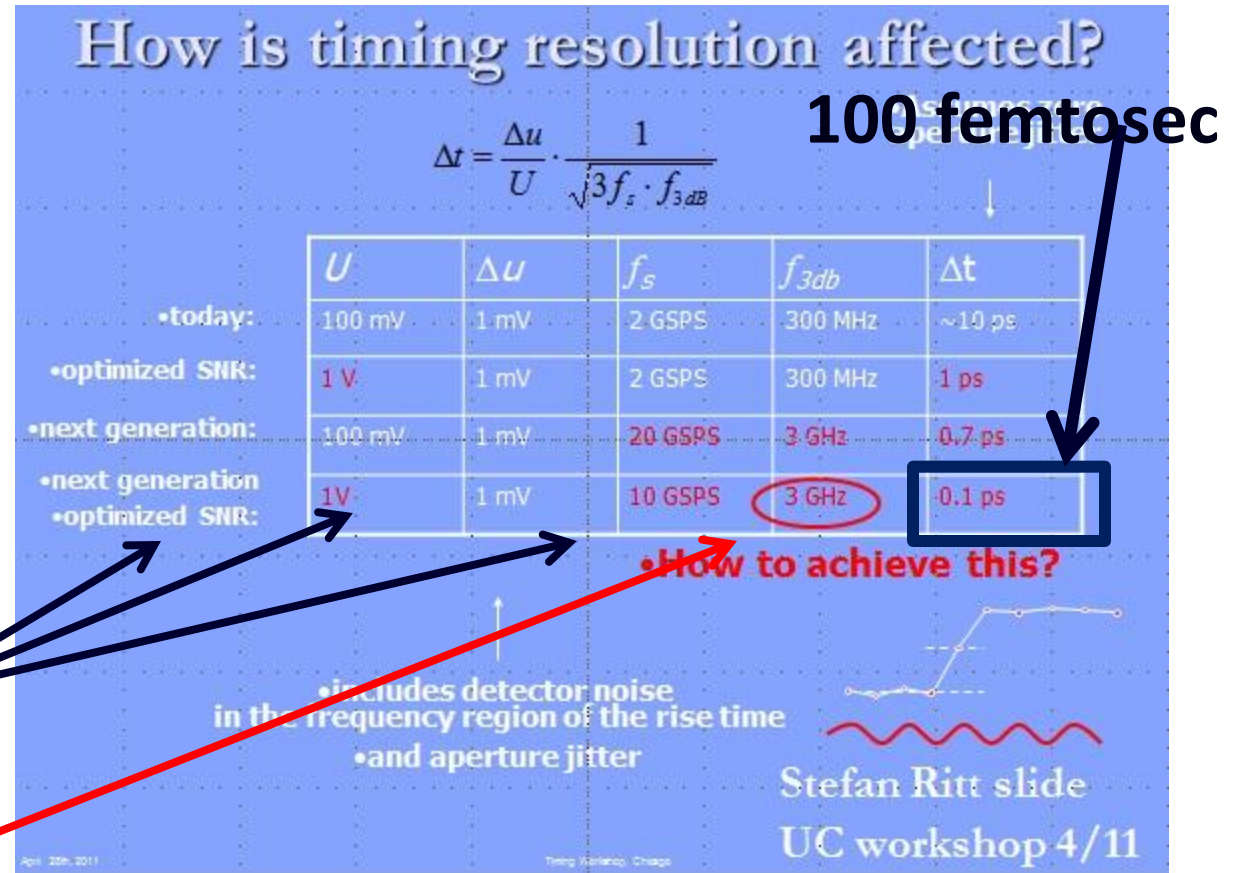
Example need- Higgs to gamma-gamma at the LHC - tie the photons to the correct vertex, and more precisely reconstruct the mass of the pair



# Future colliders: Can we go deep sub-picosec?: the Ritt Parameterization

(agrees with JF MC)

Stefan Ritt slide,  
doctored

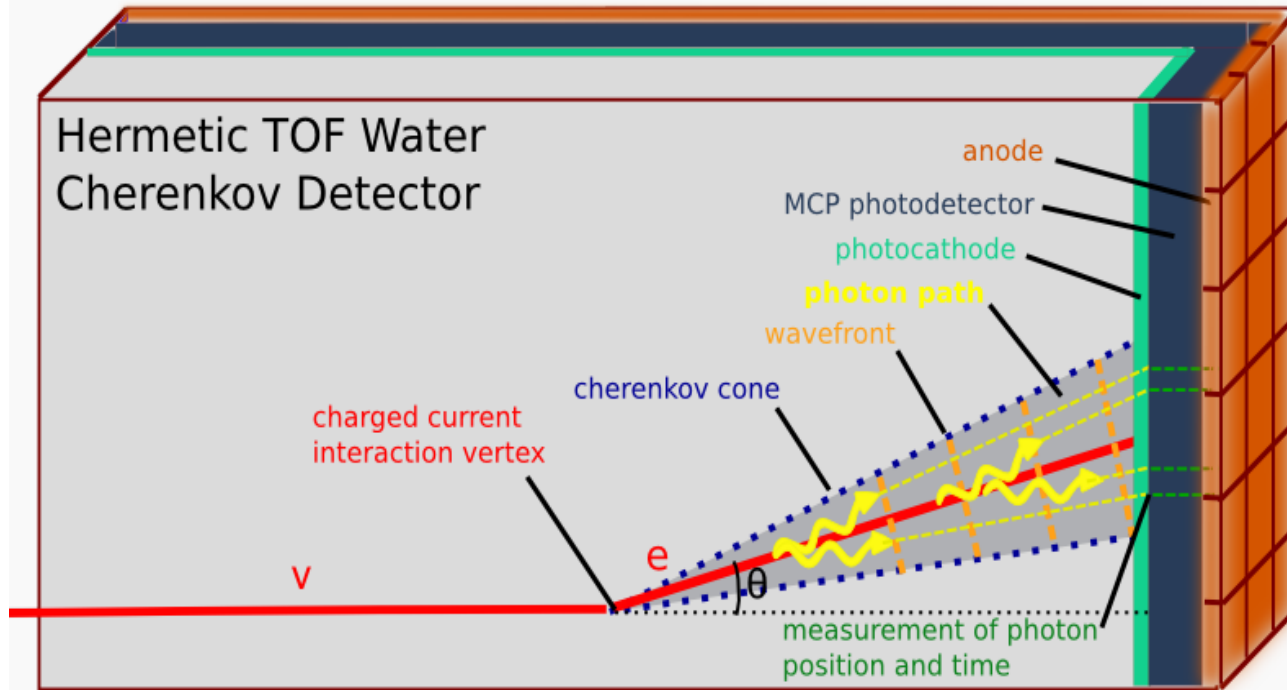


S/N,  $f_z$ : DONE

abw: NOT YET

# Neutrino Physics

**Need:** lower the cost and extend the reach of large neutrino detectors



**Approach:** measure the arrival times and positions of photons and reconstruct tracks in water

**Benefit:** Factor of 5 less volume needed, cost.

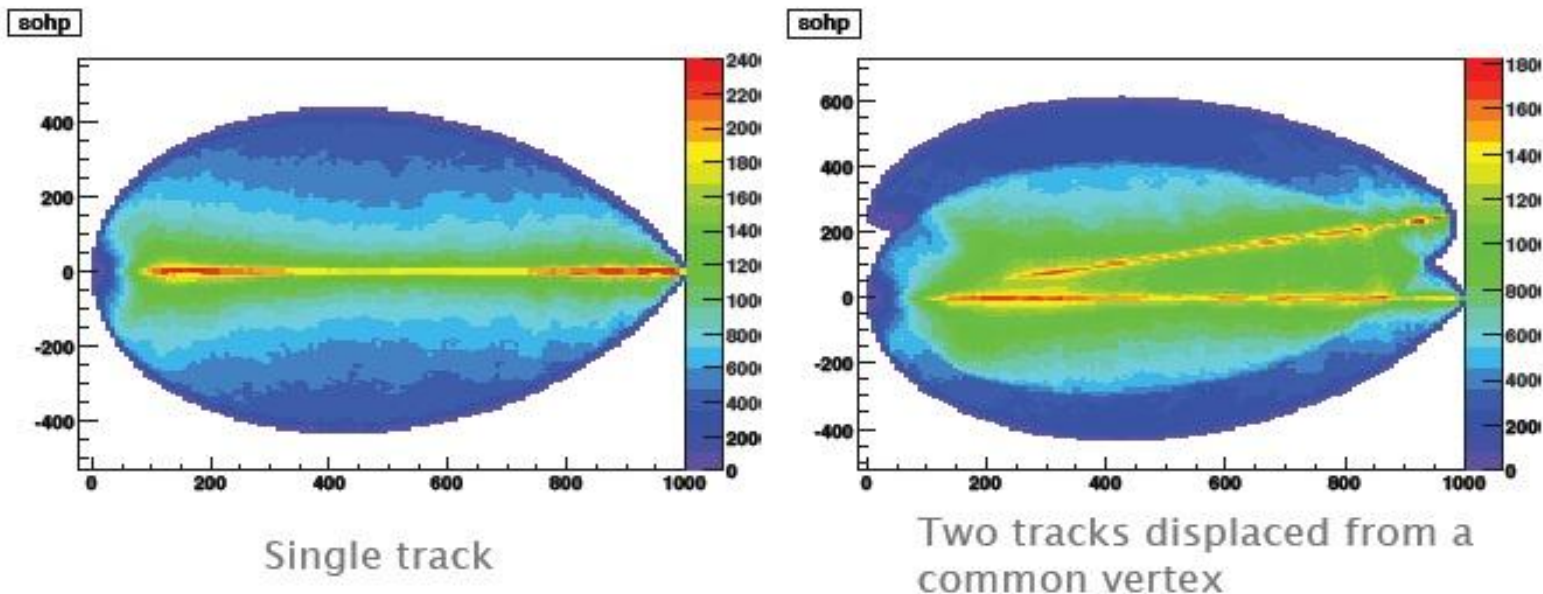
**Competition-** large PMT's (Hamatsu), Hybrid PMT's (China), Liquid Argon

# Can we build a photon TPC?

## Track Reconstruction Using an “Isochron Transform”

Results of a toy Monte Carlo with perfect resolution

Color scale shows the likelihood that light on the Cherenkov ring came from a particular point in space. Concentration of red and yellow pixels cluster around likely tracks



Work of Matt Wetstein (Argonne,&Chicago) and group

# Rare Kaon Decays- backgd rejection by reconstructing $\pi^0$ vertex space point:

E.g. for KOTO (Yau Wah, JPARC)-beat down combinatoric  $\pi^0$  bkgds

Vertex  $\pi^0 \rightarrow \gamma\gamma$   
 $T_v, X_v, Y_v, Z_v$



One can reconstruct the vertex from the times and positions- 3D reconstruction

Photon 1

Photon 2

Detector Plane

$T_1, X_1, Y_1$

$T_2, X_2, Y_2$

# Cherenkov-sensitive Sampling Quasi-Digital EM/Had-separating Calorimeters

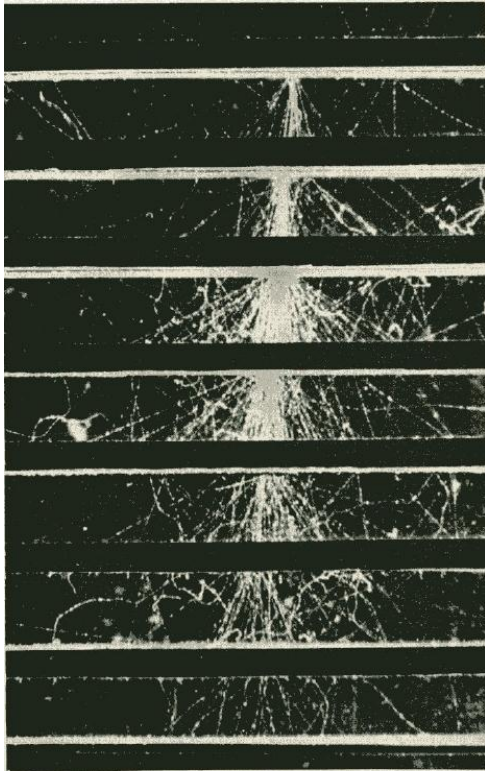
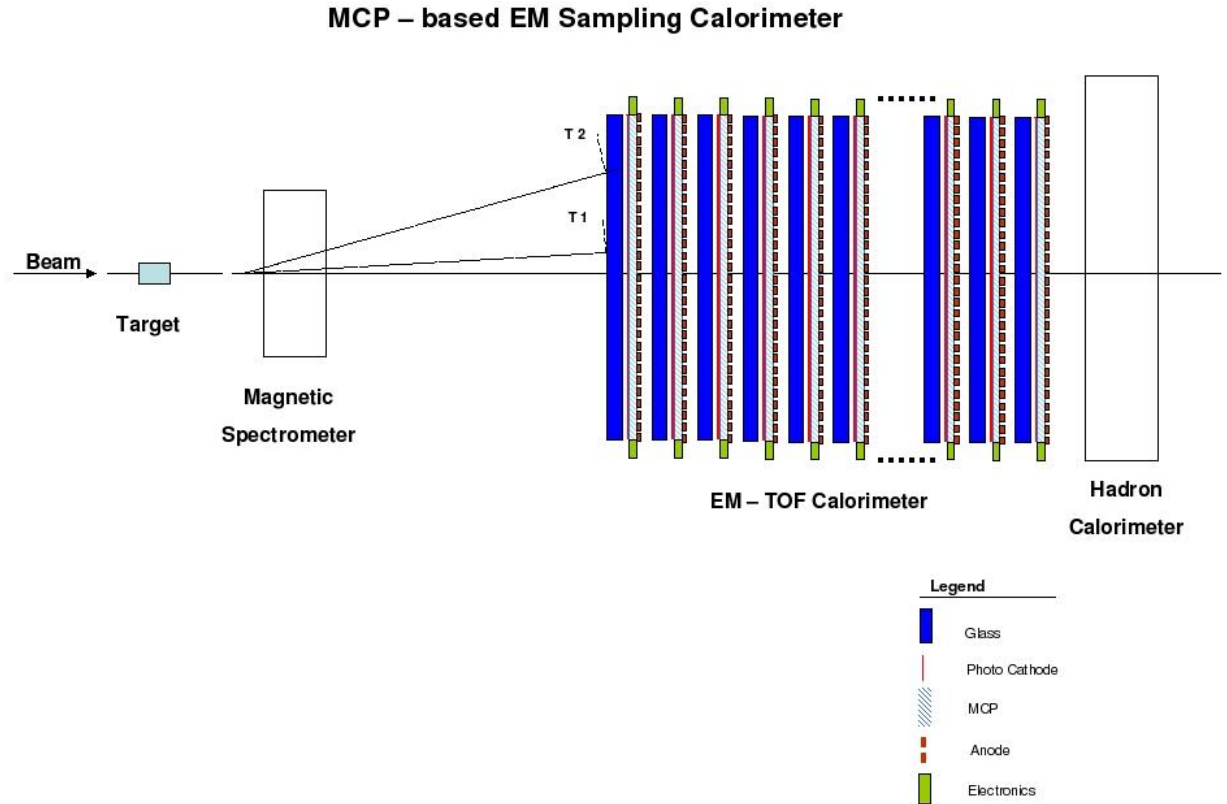


Fig. 5.1.1. Cloud-chamber picture of a large cascade shower. The plates across the chamber are lead, 1.27 cm thick. From C. Y. Chao.

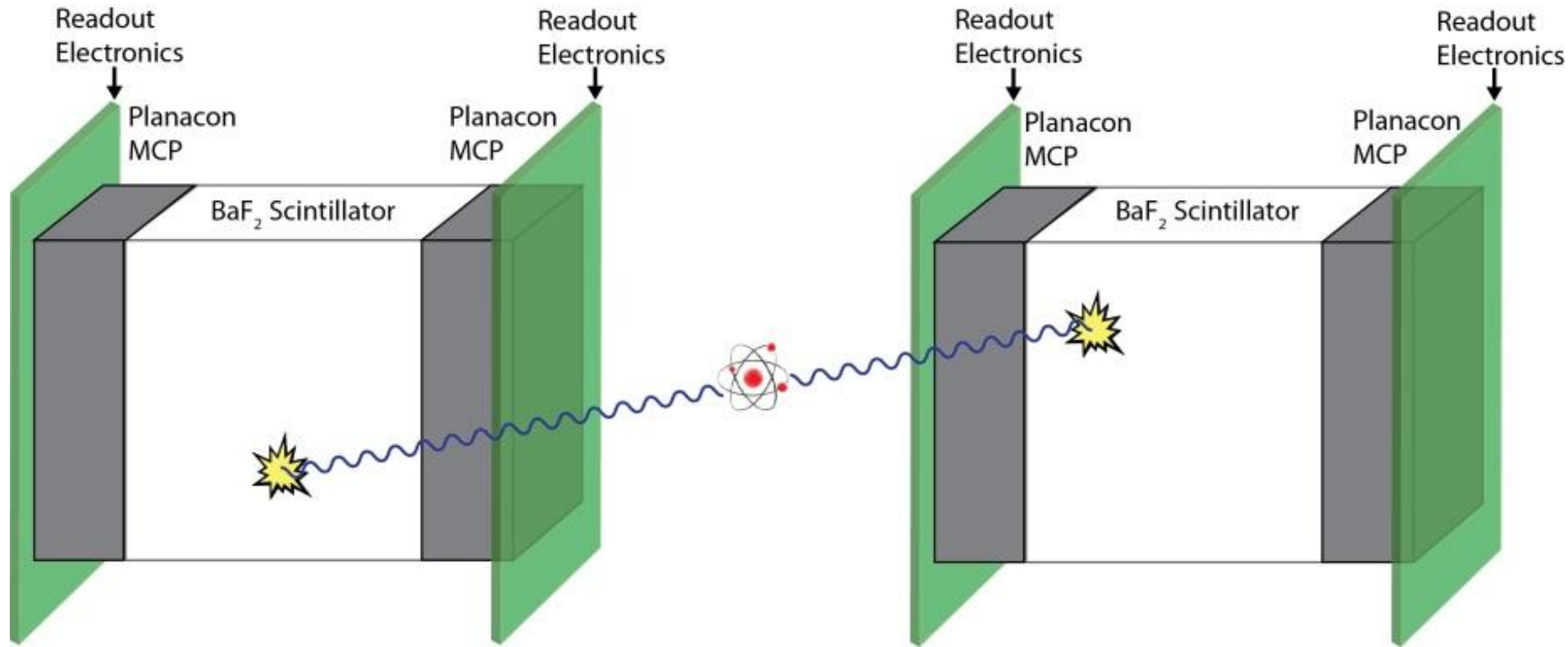


A picture of an em shower in a cloud-chamber with ½" Pb plates (Rossi, p215- from CY Chao)

A 'cartoon' of a fixed target geometry such as for JPARC's KL-> pizero nunubar (at UC, Yao Wah) or LHCb

Also see Ronzhin and HJF Snowmass white paper

# Medical Imaging -PET



**Example small setup being built at UC (Eric Oberla graphic)**

Gains due to much larger solid angle for coincidence, TOF. Studies under way at UC (with Kao, Kim, and Chen), industry

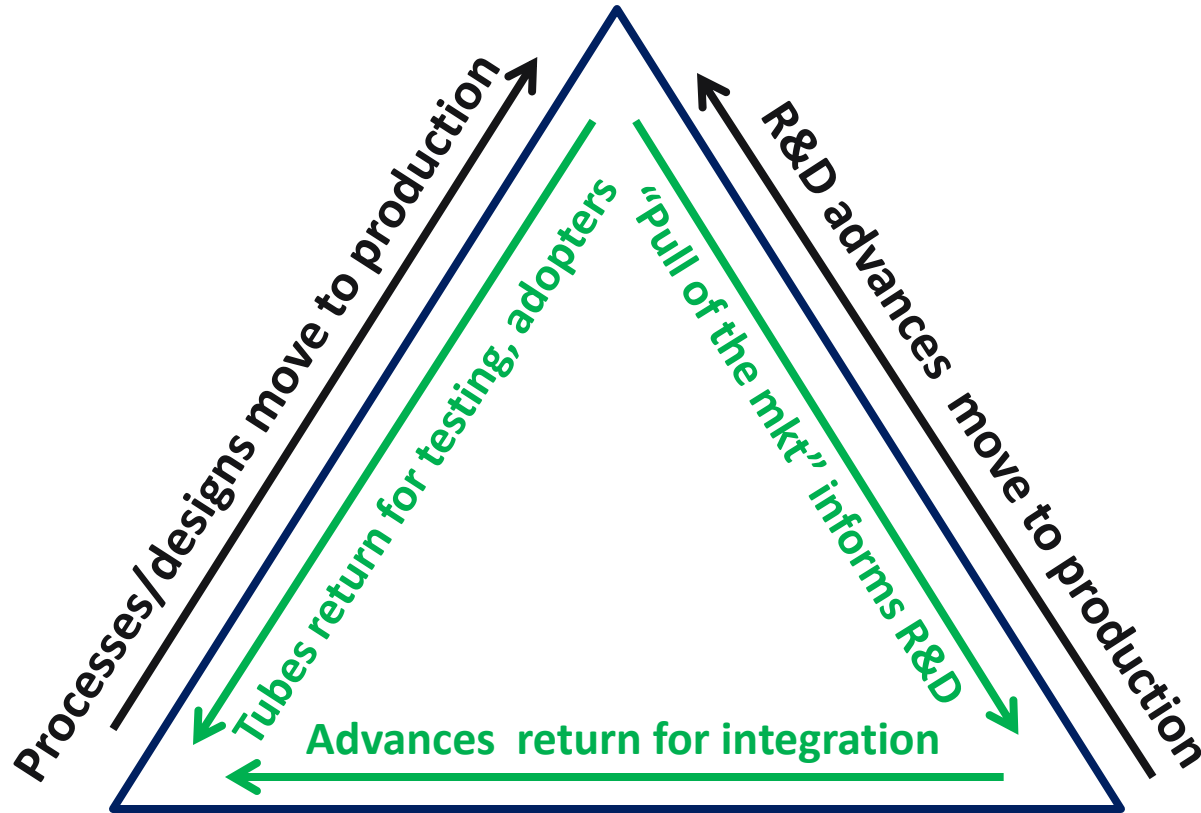
# Changes Since Last Beijing Meeting

- **Focus is transition from R&D to Industry**
- **However in parallel build a healthy R&D effort on photocathodes, timing (bandwidth), innovative manufacturing techniques (cost- the `frugal' tile)**
- **Assembly and test facilities: SSL “big tank”, ANL..**
- **Ceramic tube stackup at SSL and lessons-learned**
- **Glass design for SSL assembly**
- **Detailed Papers on: Anodes, Photocathodes, Testing**
- **Management: Creation of Executive Committee, Incom TTO,**

# The Transition from 3 Years of R&D to Applications: Roles of SBIR/STTR and TTO

## Tech Transfer

Tube Production, Market Development



**LAPPD**

Process development,  
Testing, Applications

R&D effort moves to industry

**SBIR/STTRs**

R&D on cost,  
performance



R&D

End of LAPPD R&D

# LAPPD Pre-production Project

LAPPD R&D

SSL process development

SSL tube production

SSL tube customization

**Ceramic tube**

**Early Adopters/Field Use**

**Glass tube**

Tech transfer

Pre-Production Line

First Pre-production

Design, Ordering

Commissioning

First Production

**ANL Single Tile Facility**

**Gen-II R&D**

**Improved MCP's, Cathodes**

Collaborative R&D (SSL,ANL, BNL, UCB, UC, Wash U, Industry)

Sept 2012

Sept 2013

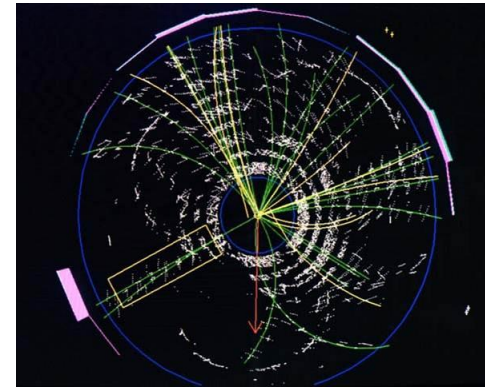
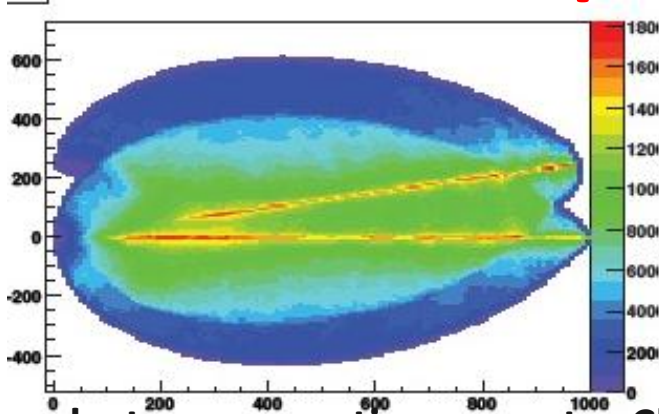
Sept 2014

Sept 2015

6/20/2013

## Organization of Pre-production Project

# The Relationship of SBIR/STTR/TTO to Needs



Pizero-electron separation on water Ch. cters

Collider TOF for vertex sep., family flow

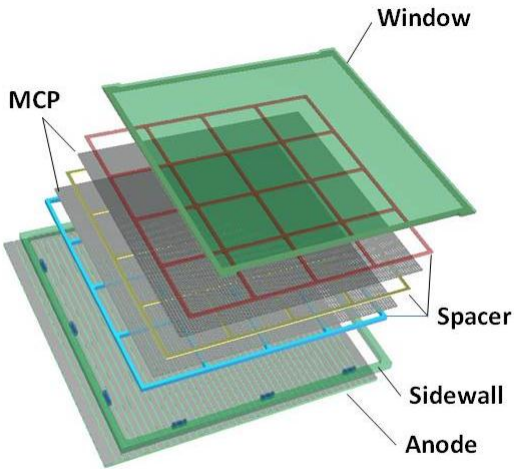
## LAPPD Markets: Need. Applications. Benefit. and Competition

Application	Market Need	Approach	Benefit	Competition
Non-cryogenic Tracking Neutrino Detectors	HEP-Fermilab	Very-large-area, bialkali-cathode	Bkgd rejection, Cost, Readiness	Liquid Argon
LE Neutron Detection	Neutron Diffraction	B or Gd Glass, no cathode	Time and Position resolution, pulse shape $\gamma/n$ differentiation, Large area	He3, B tubes
LE Neutron Detection	Transportation Security	B or Gd Glass, no cathode	Large area pulse shape $\gamma/n$ differentiation, Large area	He3, B tubes
LE Anti-Neutrino Detection	Reactor Monitoring	Large-area, bialkali-cathode	Efficiency, Cost	PMT's, SiPMs
HE Collider Vertex Separation	CERN	Psec TOF	Resolution, Radiation-Hard	Silicon Vertex
HE Collider Particle ID	CERN, Future Lepton Collider	Psec TOF	Resolution, Reach in $P_T$	None
$\pi^0/\eta$ Reconstruction and ID	Rate K Decays (JPARC), Fermilab	Psec TOF	Combinatotic Bkgd Rejection	Conventional TOF
Strange Quark ID	RHIC (BNL), ALICE (LHC) Collider	Psec TOF	Resolution, Reach in $P_T$	dE/dx
Positron-Emission Tomography	Clinical Medical Imaging	TOF, Large Area	Lower Dose Rate, Faster throughput	SiPM

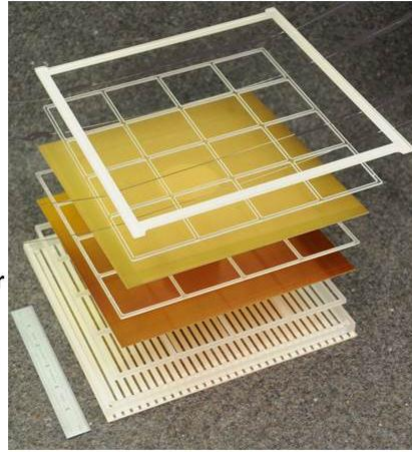
Higher performance  
Or  
Lower Cost  
Are  
The main benefits

(“F,Q,C-  
pick any two”)

# The Half-Meter-Squared SuperModule



Design Drawing - September 2010

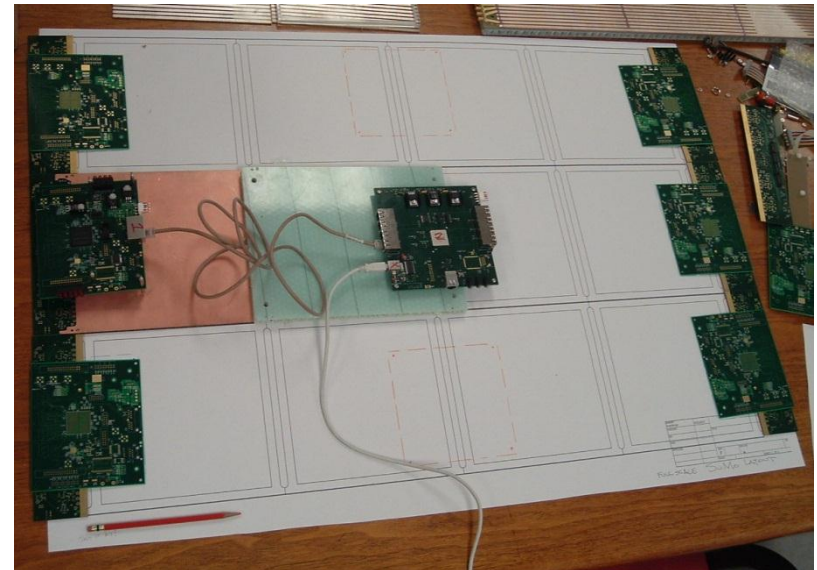


Actual Glass Parts - April 2012

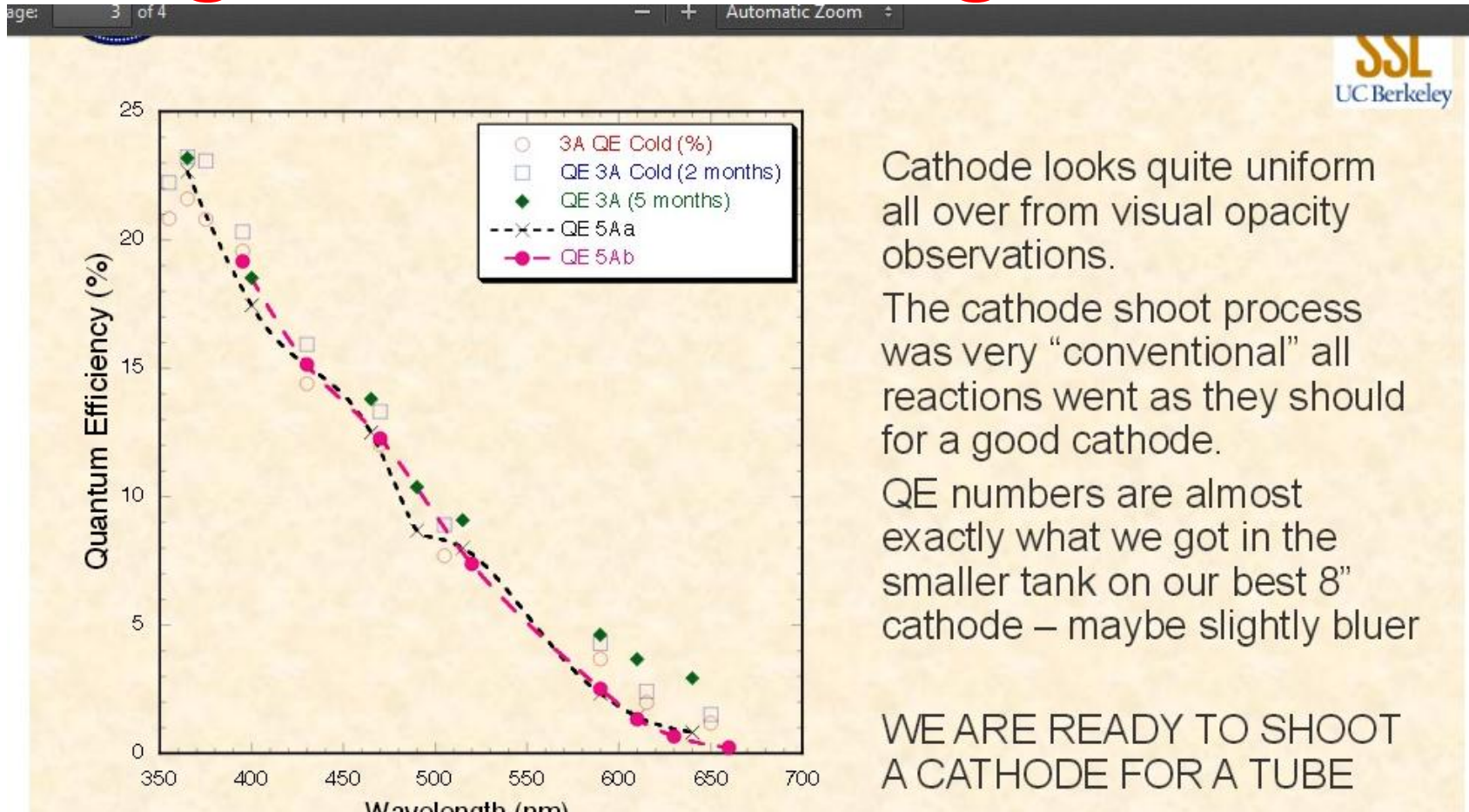
A `tile' is a sealed vacuum-tube with cathode, 2 MCP's, RF-strip anode, and internal voltage divider  
HV string is made with ALD



A `tray' holds 12 tiles in 3 tile-rows  
15 waveform sampling ASICs on each end  
of the tray digitize 90 strips  
2 layers of local processing (Altera)  
measure extract charge, time,  
position, goodness-of-fit

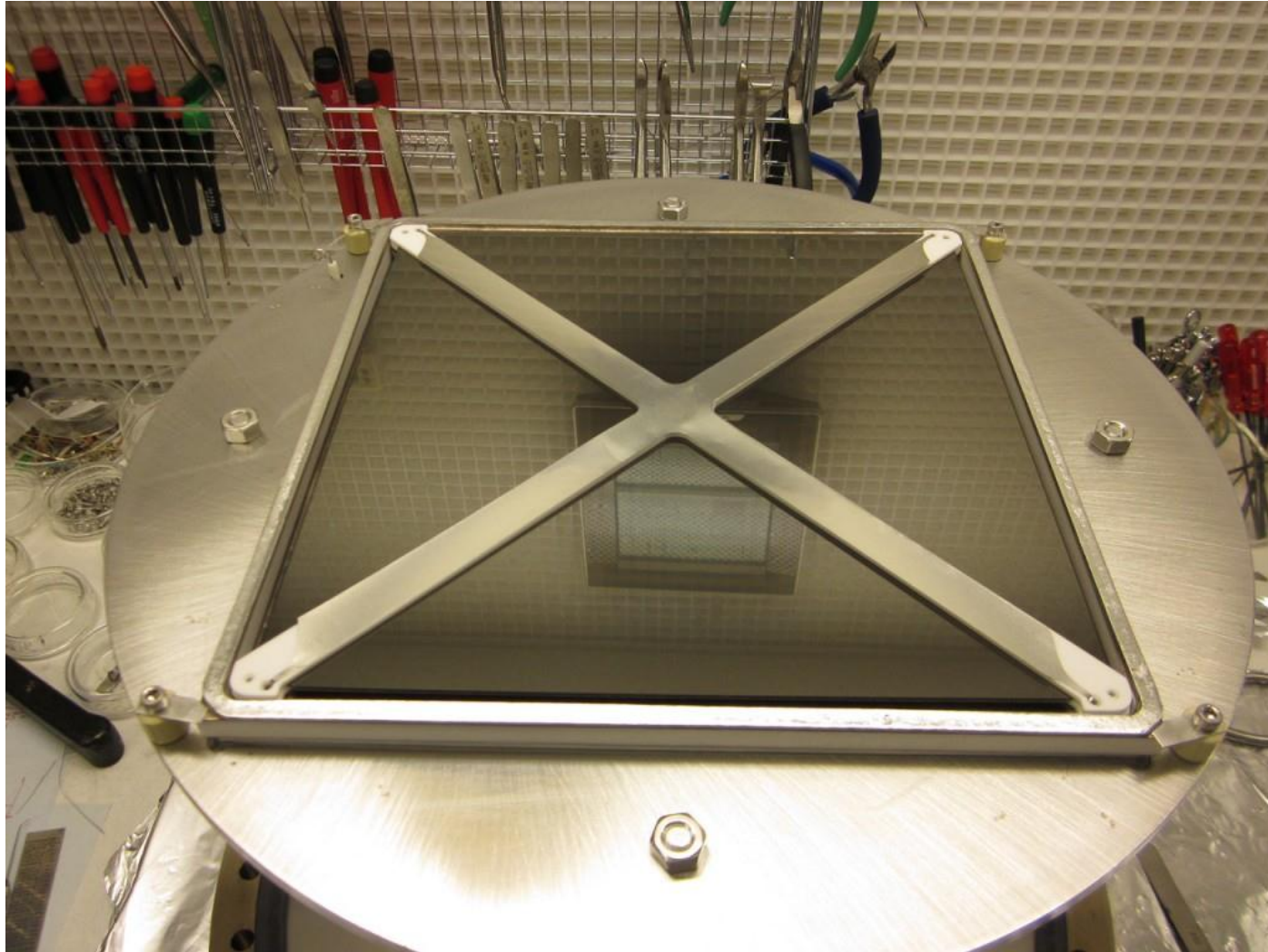


# Progress since last mtg: cathodes



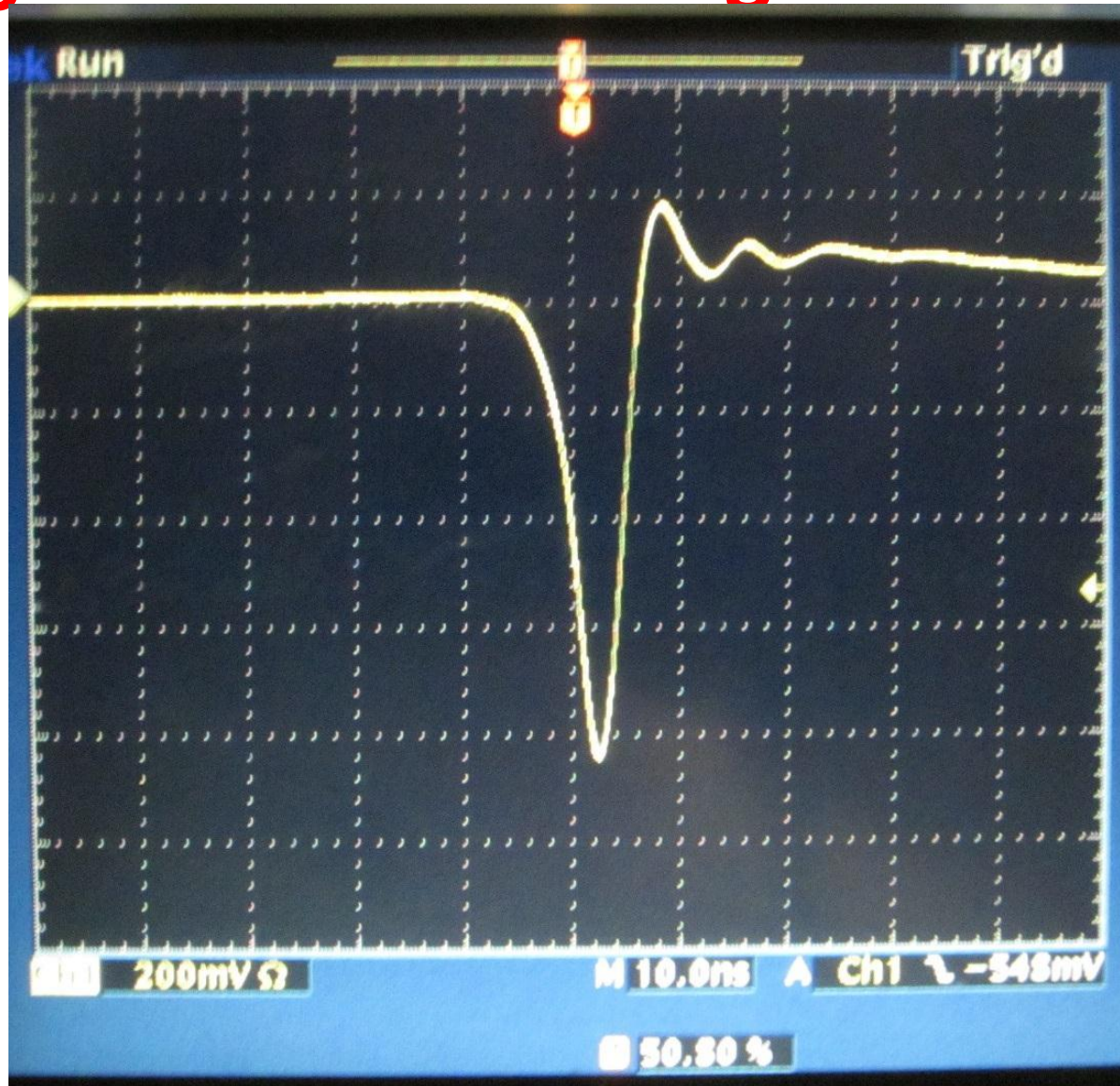
**Ossy Siegmund slide- stable long-term**

# Progress since last mtg: ceramic package



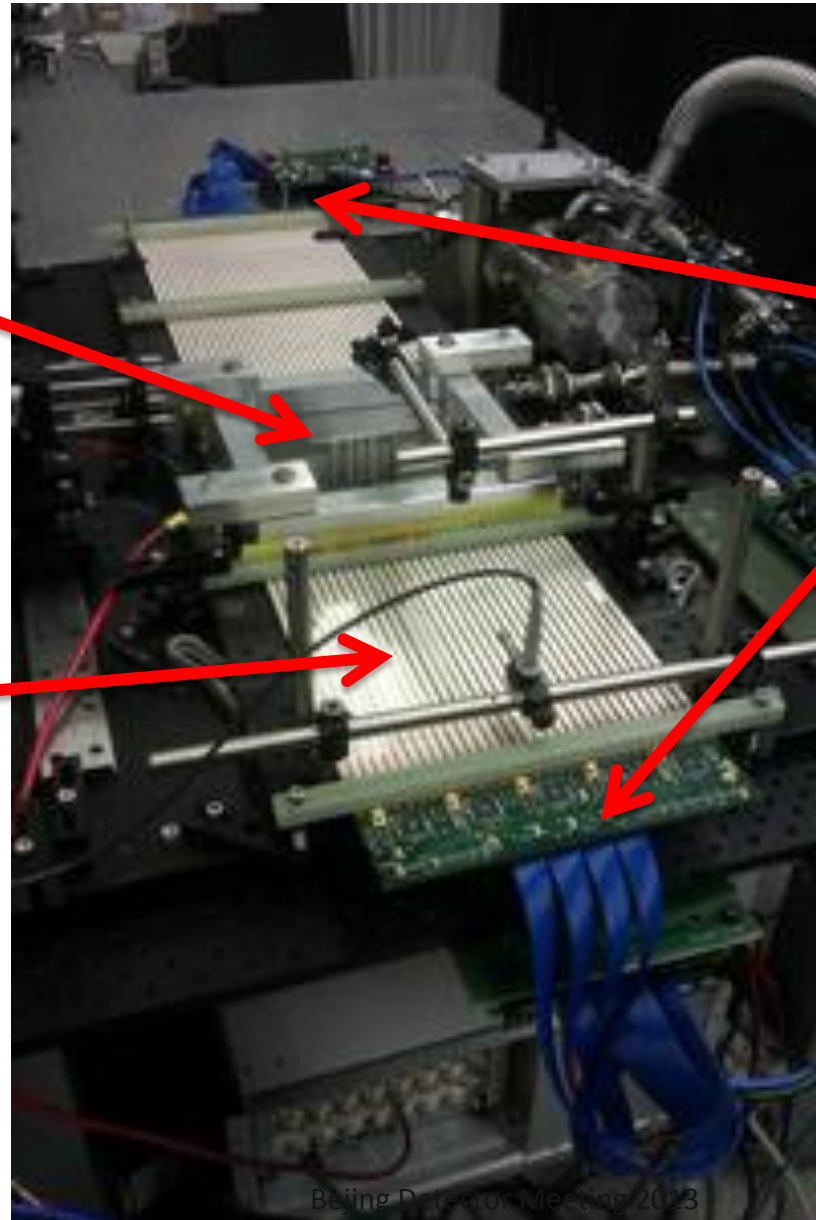
**Stackup of two 8" MCP's in progress of 1<sup>st</sup> tube assembly**

# Progress since last mtg: ceramic package



**Pulse from the two 8" MCP's in progress of 1<sup>st</sup> tube assembly**

# Progress since last mtg: large area glass tile/tray package (ANL/UC)

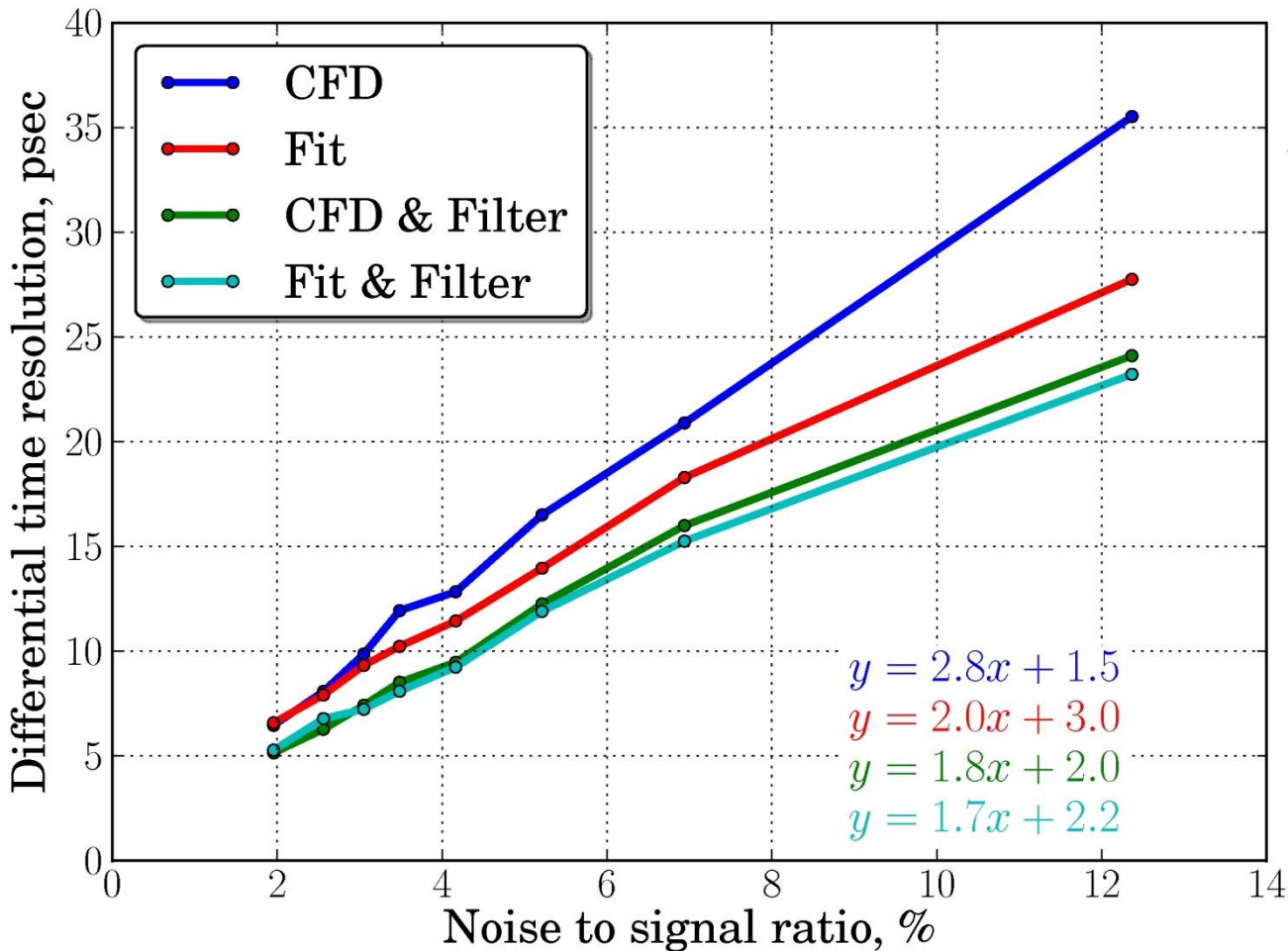


Full stack-up of  
2 MCP's, glass  
spacers

90-cm 4-tile 30-  
strip 'frugal'  
anode

30  
channels  
of 10-15  
GHz  
waveform  
sampling  
ASICs and  
digital  
readout  
X 2 ends

# Progress since last mtg: large area glass tile/tray package (ANL/UC)

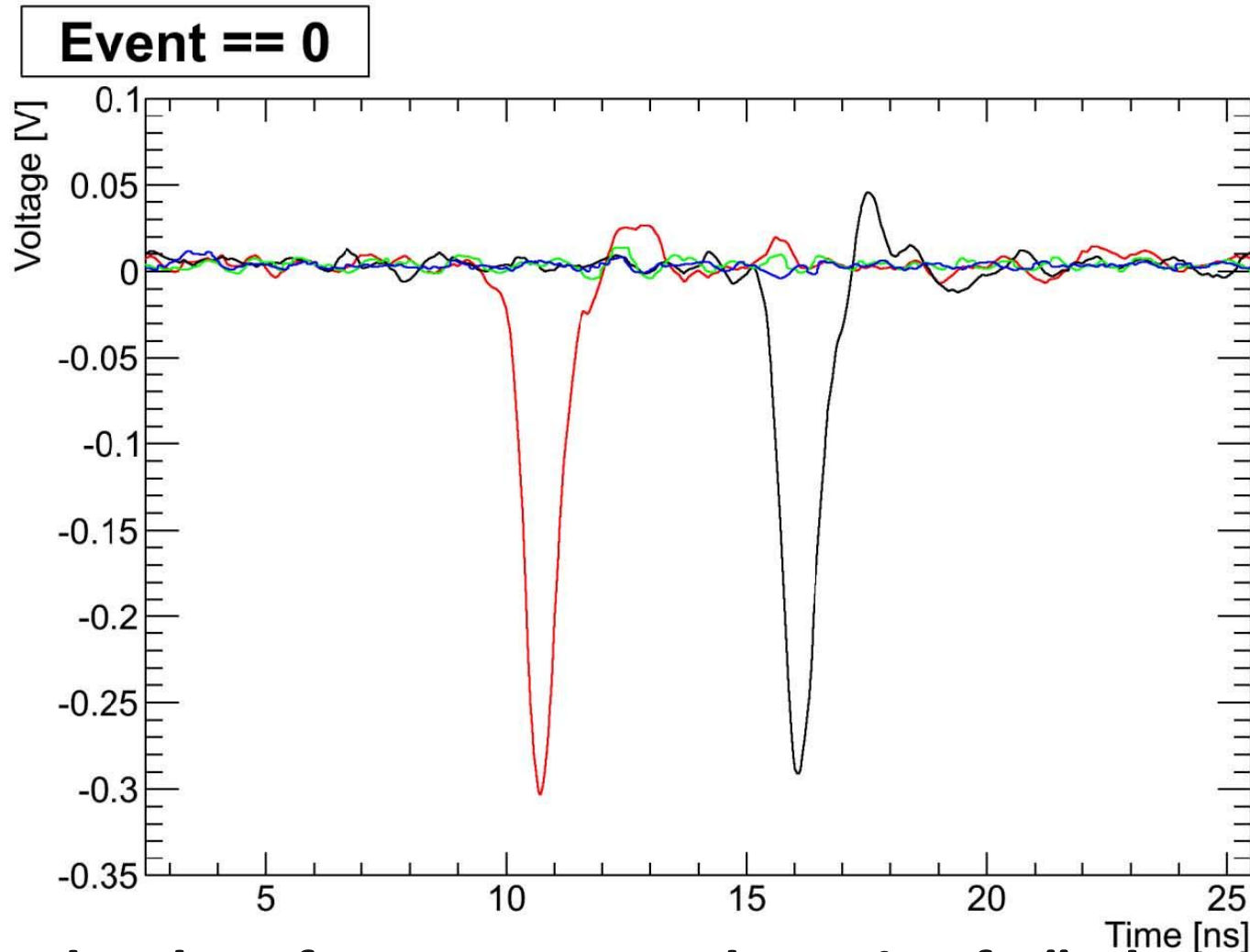


This is in a very noisy environment—now much better, so should do **much** better

Differential RMS timing on 8" MCP/Anode setup

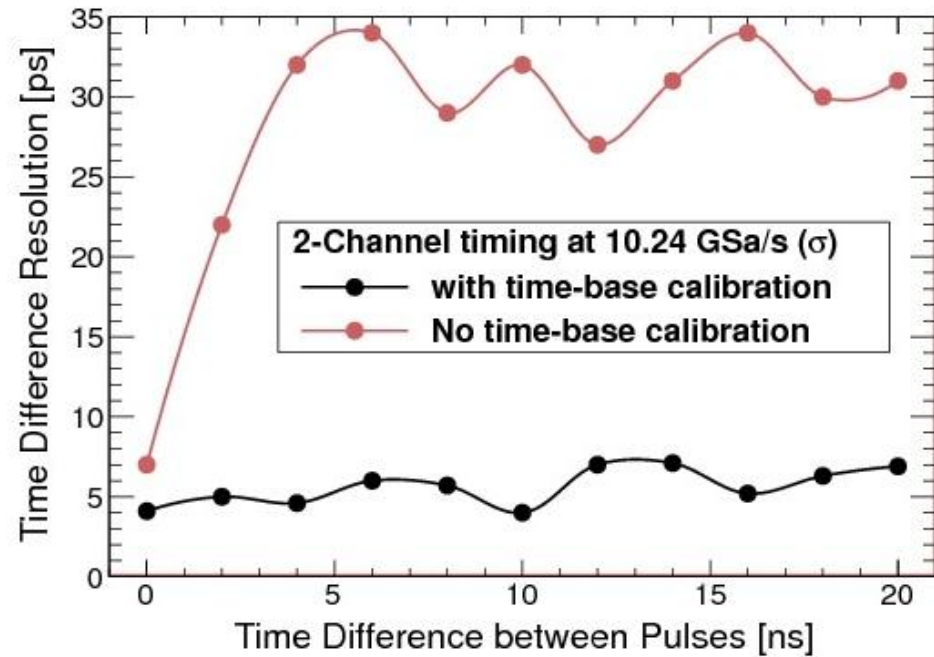
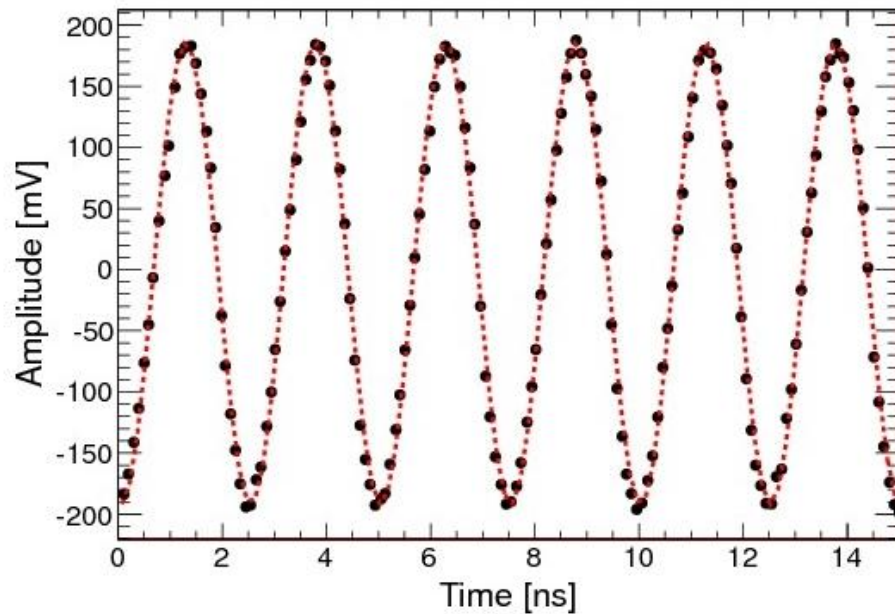


# Progress since last mtg: electronics



**Digitized pulses from PSEC4 and a pair of 8" plates- red is one end and black the other – full readout.**

# Progress since last mtg: electronics



**PSEC4 performance- sine wave, and time resolution**  
**We have started on PSEC5- deeper buffer, misc. fixes**  
**Also TSMC instead of IBM**

(I am proud of the group for doing this - lots of very hard work...)

# Papers

From the Document Library:

225            Large Area Microchannel Plate Imaging Event Counting with Sub-Nanosecond Timing

Jeffrey W. Elam, Henry J Frisch, R Hemphill, Sharon Jelinsky, Anil U. Mane, Jason McPhate, Ossy Siegmund, Anton Tremsin, J Vallerga and Robert G. Wagner

IEEE Transactions on Nuclear Science, Vol. 60, No. 2, April 2013

218            A 15 GSa/s, 1.5 GHz Bandwidth Waveform Digitizing ASIC  
Eric Oberla, Gary Varner, Henry J Frisch, Jean-François Genat, Hervé Grabas and Kurtis Nishimura  
Submitted to NIM A (in refereeing)

214            A Test-Facility for Large-area Microchannel Plate Detector Assemblies Using a Pulsed sub-Picosecond Laser  
Bernhard Adams, Matthieu C Chollet, Andrey Elagin, Razib Obaid, Alexander Vostrikov and Eric Oberla  
To be published in Reviews of Scientific Instruments (cover article)

211            RF Strip-Line Anodes for Psec Large-Area MCP-based Photodetectors}  
Bernhard Adams, Andrey Elagin, Henry J Frisch, Jean-François Genat, Hervé Grabas, David McGinnis, Rich Northrop, Richard Northrop, Razib Obaid, Eric Oberla, Matthew Wetstein and Fukun Tang  
Published in NIM-A

# THE ASK

- We would like BaF or other (relatively) dense fast crystals for the PET testing- are there samples etc. we could get?

# The End

# BACKUP SLIDES



# Patience!